

PRODUCT DATA SHEET

Date: 04/30/2025

Spinnaker

550 Summit Avenue Troy, Oh 45373 800 543-9452

2.9 mil ScanTherm-PolyTM (2018) ** BC-20TM ** 40# liner

Item#: 0048442

Adhesive: **BC-20™**

	TRIMLESS PROGRAMS			
	Dist. Ctr	Length	Min. Width	Core
	Troy, Ohio	2.5 K	3"	3"
	Troy, Ohio	5 K	3"	3"
	Troy, Ohio	10 K	4"	3"
Facestock: 2.9 mil ScanTherm-Poly™ (2018)	A biaxially-oriented, multi-layer polypropylene film with a high sensitivity thermal coating. It offers environmental resistance to moisture, oils, and other agents. Initial activation temperature (0.2 ODU) is 185 degrees F. Direct Thermal.			
	Typical Value			
Basis Weight:	53.6 #/3300 ft ²			
Caliper:	3.0 mils			
Tensile MD/CD:	10000 / 13000 PSI			
Opacity:	86%			

A cold temperature hot melt adhesive featuring excellent adhesion to a variety
of packaging materials and other substrates over a wide temperature range. It
displays good die cutting and stripping characteristics. This adhesive performs
well on wet and oily/greasy applications.

	Typical Value
Coat Weight:	14 #/3300 ft ²
Coat Weight:	20.72 grams/m ²
Caliper:	.6 mils
Adhesion to Stainless Steel, oz. (90° Peel):	38
Loop Tack, oz.:	72
Service Temperature:	-50 to 145 °F
Minimum Application Temperature:	10 °F
Shear (1000g):	157 minutes

Release Liner: 40# liner

A bleached, calendered liner featuring excellent die cutting and stripping characteristics. Recommended for use in roll-to-roll applications.

Typical Value

Basis Weight: Caliper: Tensile MD/CD: Tear MD/CD: Opacity: 41 #/3000 ft² 2.5 mils 34 / 21 #/inch 34 / 36 grams 69 max%

Total Product Caliper: 6.1 mils **Product Basis Weight Per MMSI:** 237.26 # **Shelf Life:** 12 month(s) when stored at 72° F, 50% RH For application recommendations call 877-210-5104 For samples or other questions please call your Sales Representative.

Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(*).

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